

# INSTRUCTION SHEET

## SmartAXIS

### FT1A Series

Confirm that the delivered product is what you have ordered. Read this instruction sheet to make sure of correct operation. Make sure that the instruction sheet is kept by the end user.

#### SAFETY NOTE

In this operation instruction sheet, safety precautions are categorized in order of importance to Warning and Caution :

#### WARNING

Warning notices are used to emphasize that improper operation may cause severe personal injury or death.

#### CAUTION

Caution notices are used where inattention might cause personal injury or damage to equipment.

#### WARNING

- The SmartAXIS is not designed for use in medical equipment, nuclear power, railways, aviation, passenger vehicle equipment, or similar applications requiring a high degree of reliability and safety. The SmartAXIS cannot be used for such applications.
- When using the SmartAXIS in applications not described above that require a high degree of reliability in terms of functionality and precision, appropriate measures such as failsafe mechanisms and redundant mechanisms must be taken for the system containing the SmartAXIS.
- Emergency stop and interlocking circuits must be configured outside the SmartAXIS.
- If relays or transistors in the SmartAXIS output circuits should fail, outputs may remain at on or off state. For output signals which may cause serious accidents, configure monitor circuits outside the SmartAXIS.
- The SmartAXIS self-diagnostic function may detect internal circuit or program errors, stop programs, and turn outputs off. Configure circuits so that the system containing the SmartAXIS is not jeopardized when outputs turn off.
- Turn off power to the SmartAXIS before installation, removal, wiring, maintenance, and inspection of the SmartAXIS. Failure to turn power off may cause electrical shocks or fire hazard.
- Special expertise is required to install, wire, program, and operate the SmartAXIS. People without such expertise must not use the SmartAXIS.
- Install the SmartAXIS according to the instructions described in this Instruction Sheet. Improper installation will result in falling, failure, or malfunction of the SmartAXIS.

#### CAUTION

- The SmartAXIS is designed for installation in a cabinet. Do not install the SmartAXIS outside a cabinet.
- Install the SmartAXIS in environments described in FT1A series Pro/Lite user's manual. If the SmartAXIS is used in places where the SmartAXIS is subjected to high-temperature, high-humidity, condensation, corrosive gases, excessive vibrations, and excessive shocks, then electrical shocks, fire hazard, or malfunction will result.
- The environment for using the SmartAXIS is "Pollution degree 2." Use the SmartAXIS in environments of pollution degree 2 (according to IEC 60664-1).
- Prevent the SmartAXIS from falling while moving or transporting the SmartAXIS, otherwise damage or malfunction of the SmartAXIS will result.
- Wiring must use lead sizes that are appropriate for the applied voltage and current. Terminal screws must be tightened with the prescribed tightening torque.
- Prevent metal fragments and pieces of wire from dropping inside the SmartAXIS housing. Put a cover on the SmartAXIS modules during installation and wiring. Ingress of such fragments and chips may cause fire hazard, damage, or malfunction.
- Use a power supply of the rated value. Use of a wrong power supply may cause fire hazard.
- Use an IEC 60127-approved fuse on the power line outside the SmartAXIS. This is required when equipment containing the SmartAXIS is destined for Europe.
- Use an IEC 60127-approved fuse on the output circuit. This is required when equipment containing the SmartAXIS is destined for Europe.
- Use an EU-approved circuit breaker. This is required when equipment containing the SmartAXIS is destined for Europe.
- Make sure of safety before starting and stopping the SmartAXIS or when operating the SmartAXIS to force outputs on or off. Incorrect operation on the SmartAXIS may cause machine damage or accidents.
- Do not connect the ground wire directly to the SmartAXIS. Connect a protective ground to the cabinet containing the SmartAXIS using an M4 or larger screw. This is required when equipment containing the SmartAXIS is destined for Europe.
- Do not disassemble, repair, or modify the SmartAXIS modules.
- The SmartAXIS contains electronic parts and batteries. When disposing of the SmartAXIS, do so in accordance with national and local regulations.



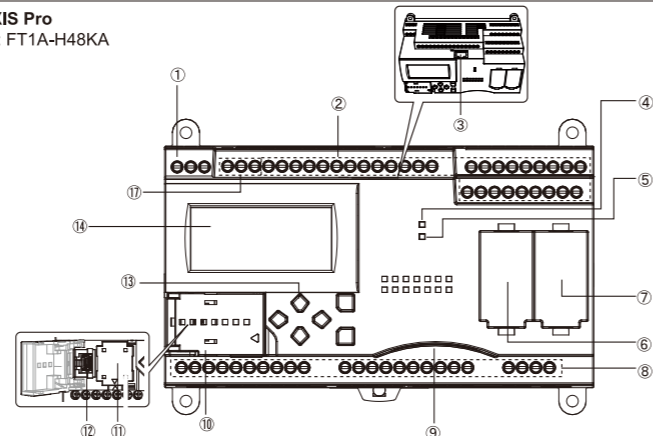
## 1 Unpacking

Before installing the FT1A Series, make sure that following items are contained completely without damage during transportation.

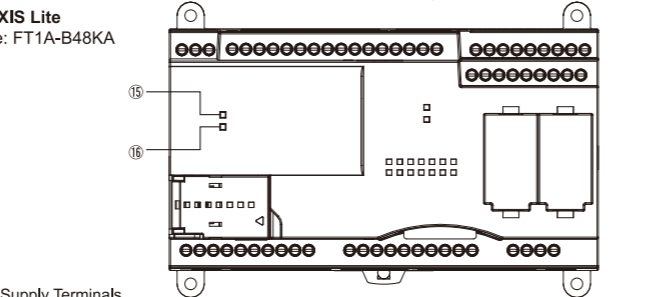
Item	Type Number	Number
Module	FT1A-****	1
Instruction sheet (Japanese/English/Simplified Chinese)	B-1467, B-1468, B-1469	1 for each

## 2 Parts Description

SmartAXIS Pro  
Example: FT1A-H48KA

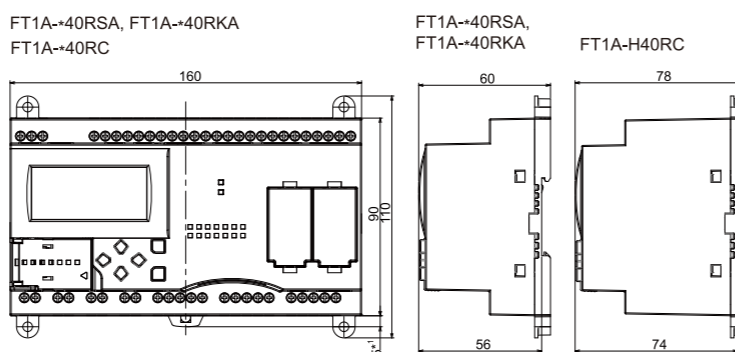
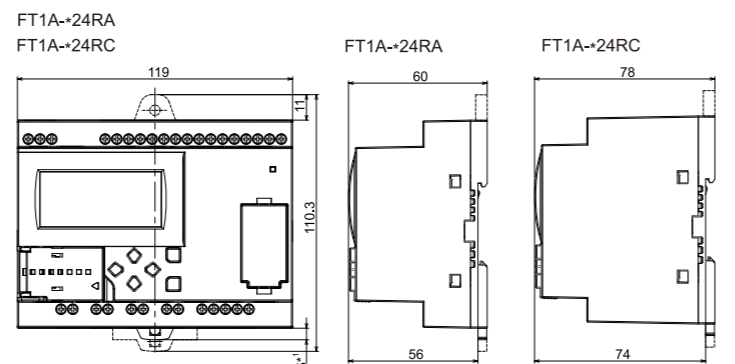
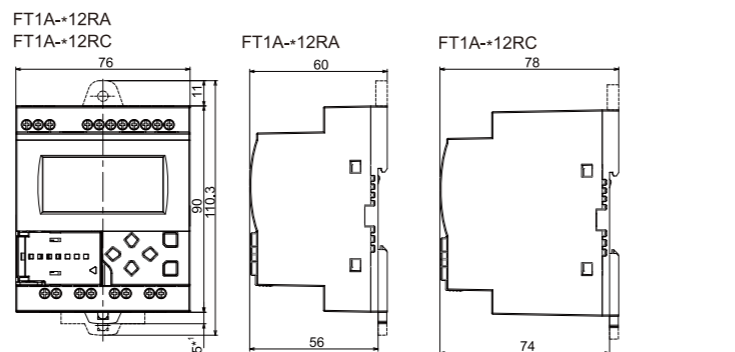


SmartAXIS Lite  
Example: FT1A-B48KA

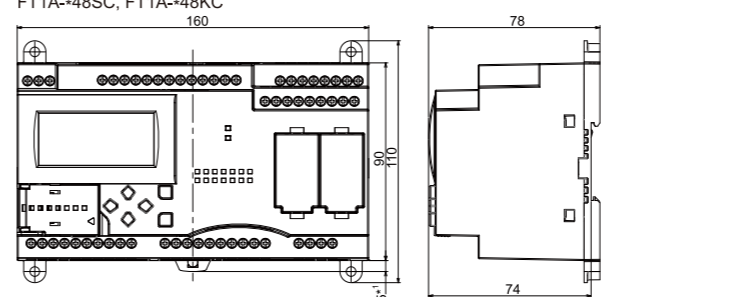


- ① Power Supply Terminals
- ② Input Terminals
- ③ Ethernet Port
- ④ Ethernet Status LED [Ethernet]
- ⑤ SD Memory Card Status LED [SD Access]
- ⑥ Expansion Communication Port (Port 2)
- ⑦ Expansion Communication Port (Port 3)
- ⑧ Output Terminals
- ⑨ SD Memory Card Slot
- ⑩ USB Port Cover
- ⑪ Memory Cartridge Port
- ⑫ USB Port (USB 2.0 Mini-B Connector)
- ⑬ Operation Switches
- ⑭ LCD
- ⑮ Power/Operation Status LED [PWR/RUN]
- ⑯ Error Status LED [ERR]
- ⑰ Sensor Power Terminals

## 3 Dimensions



FT1A-48SA, FT1A-48KA  
FT1A-48SC, FT1A-48KC

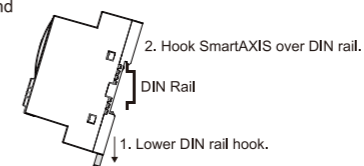


\*1 9.3 mm when the clamp is pulled out.

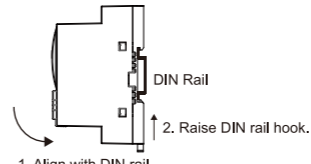
## 4 Mounting

### Mounting on DIN Rail

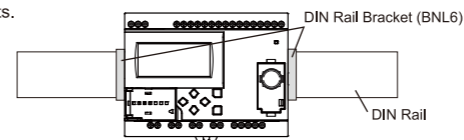
1. Fasten the DIN rail to a panel using screws firmly.
2. Using a flat screwdriver, lower the DIN rail hook and hang the SmartAXIS on the DIN rail.



3. Align the SmartAXIS with the DIN rail and raise the DIN rail hook.



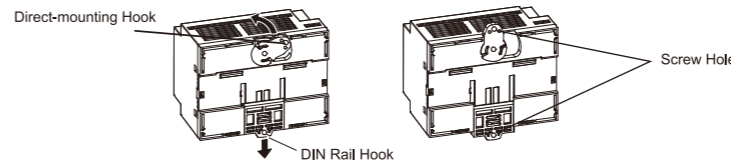
4. Secure both ends of the SmartAXIS using the DIN rail brackets.



### Direct Mounting on Panel Surface

#### Preparations

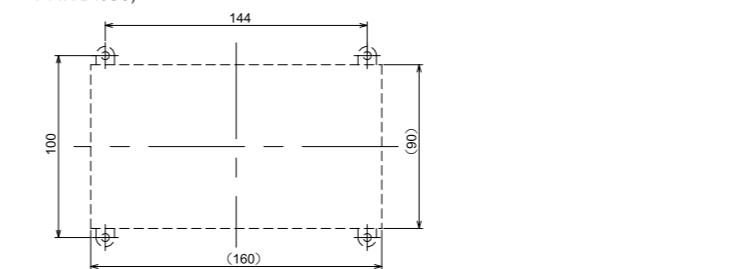
When directly mounting the 12- and 24-I/O types, pull out the direct-mounting hook and the DIN rail hook on the back of the SmartAXIS, and attach the SmartAXIS to the mounting plate using the screw holes. Attach the 40- and 48-I/O types to the mounting plate using the screw holes on the back of the SmartAXIS.



### Mounting Hole Layout for Direct Mounting on Panel Surface

Attach the SmartAXIS to the mounting plate using M4 tapping screws as shown below or make 5- to 6-mm mounting holes and secure the SmartAXIS using M4 pan head screws. Always give sufficient consideration to operability, ease-of-maintenance, and environmental resistance when deciding on the mounting position.

- 12-I/O type (FT1A-H12RA, FT1A-B12RA, FT1A-H12RC, FT1A-B12RC)
- 24-I/O type (FT1A-H24RA, FT1A-B24RA, FT1A-H24RC, FT1A-B24RC)
- 40-I/O type (FT1A-H40RKA, FT1A-H40RSA, FT1A-B40RKA, FT1A-B40RSA, FT1A-H40RC, FT1A-B40RC)
- 48-I/O type (FT1A-H48KA, FT1A-H48SA, FT1A-B48KA, FT1A-B48SA, FT1A-H48KC, FT1A-H48SC, FT1A-B48KC, FT1A-B48SC)

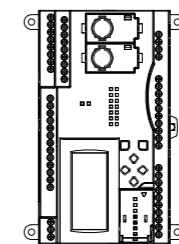


When directly mounting the SmartAXIS, tighten mounting screws with torque of 1 N·m.

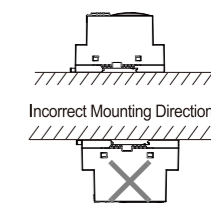
## 5 Mounting Direction

The SmartAXIS can be mounted face-upward when the ambient temperature is 35°C or below, and can be mounted side-on when the ambient operating temperature is 40°C or below.

Allowable Mounting Direction at 40°C or below

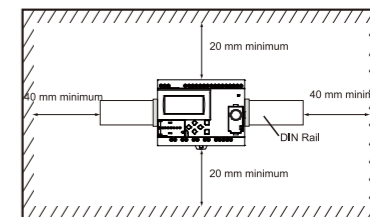


Allowable Mounting Direction at 35°C or below

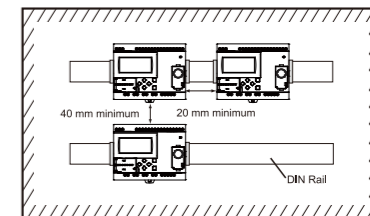


### Mounting Space

To allow for heat dissipation and facilitate replacement, ensure that there is at least 20 to 40 mm between the SmartAXIS and surrounding equipment and ducts.



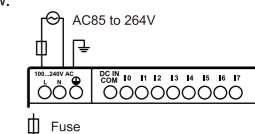
Mounting Two or More Units



## 6 Power Supply Wiring

### AC Power Type

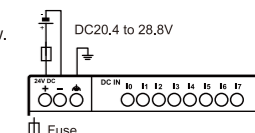
AC power type models are connected as shown below.  
Example: FT1A-12\*\*C



- When Power Is Turned Off  
AC power type models detect a power failure when the power voltage drops below 85V AC. A momentary power interruption of 10 ms or less is not recognized as a power failure (at the rated voltage).
- Inrush Current at Powerup  
When the SmartAXIS is powered up, an inrush current of a maximum of 35A flows. Use a power supply with sufficient capacity.

### DC Power Type

DC power type models are connected as shown below.  
Example: FT1A-12\*\*A



- When Power Is Turned Off  
DC power type models detect a power failure when the power voltage drops below 20.4V DC. A momentary power interruption of 10 ms or less is not recognized as a power failure (at the rated voltage).
- Inrush Current at Powerup  
When the SmartAXIS is powered up, an inrush current of a maximum of 30A flows. Use a power supply with sufficient capacity.

### Power Supply Wiring

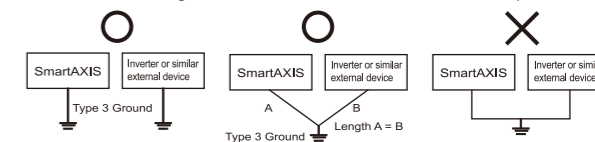
When connecting the power supply, be sure to observe the following:

- Use a stranded wire of UL1015 AWG22 or UL1007 AWG18 for power supply wiring. Make the power supply wiring as short as possible.
- Run the power supply wiring as far away as possible from motor lines.
- is the protective ground terminal. To prevent electric shocks, use a D-type ground (type 3: ground resistance of 100 Ω or less).
- is the functional ground terminal. To prevent malfunction or breakdown due to noise, use a D-type ground (type 3: ground resistance of 100 Ω or less).
- When connecting stranded wire or multiple wires to a terminal block, always use a ferrule.

### Grounding

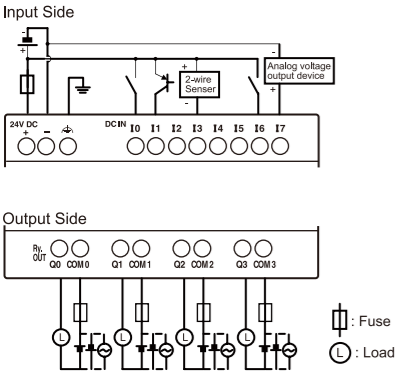
When grounding the power supply, be sure to observe the following:  
Do not connect the ground line to a shared ground line with motor equipment. However, this can be done if both ground wires are the same length.

- Use a ground wire of UL1007 AWG16.
- Use a thick wire for grounding the SmartAXIS and make the grounding wire as short as possible to make sure that noises from external devices can be conducted to the ground effectively.
- As shown below, external devices that are the source of noise must be separated from the SmartAXIS and a D-type (type 3) ground installed.
- Make the distance of the ground line from the SmartAXIS as short as possible.

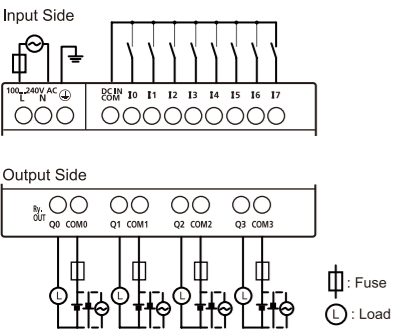


## 7 Input and Output Wiring

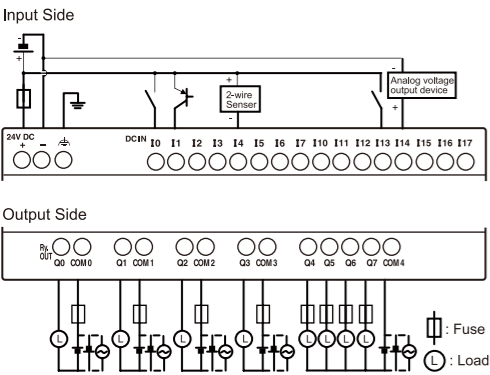
### FT1A-H12RA, FT1A-B12RA Terminal Arrangement and Wiring Diagrams



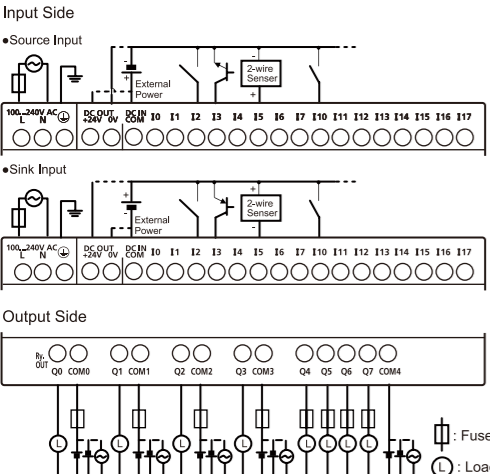
### FT1A-H12RC, FT1A-B12RC Terminal Arrangement and Wiring Diagrams



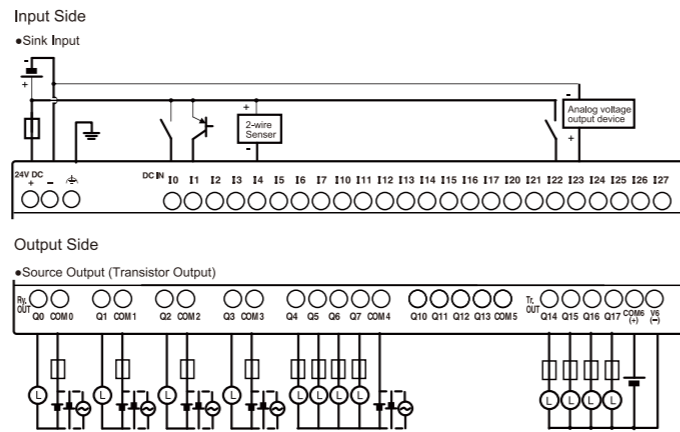
### FT1A-H24RA, FT1A-B24RA Terminal Arrangement and Wiring Diagrams



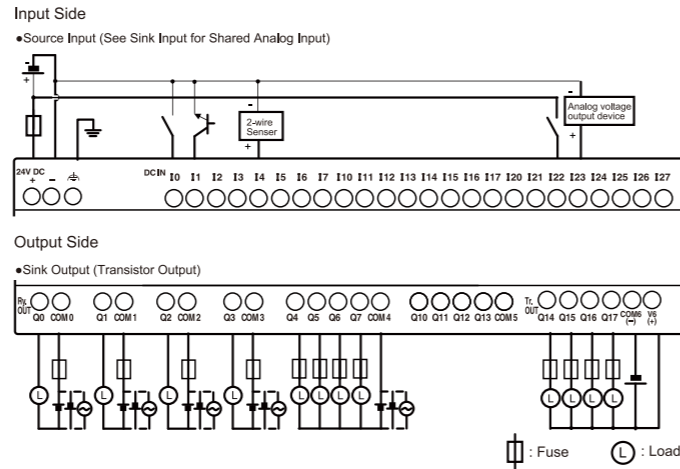
### FT1A-H24RC, FT1A-B24RC Terminal Arrangement and Wiring Diagrams



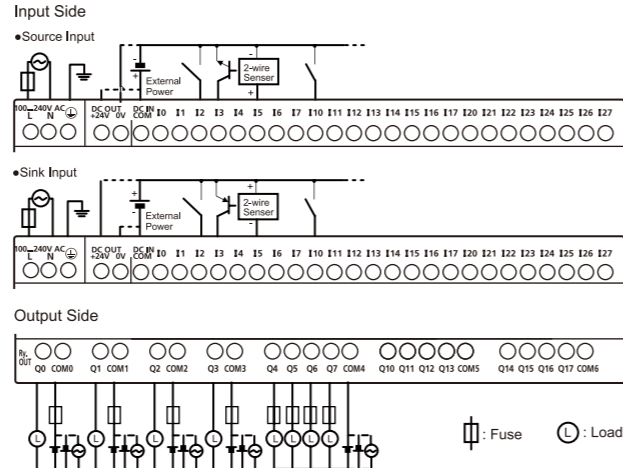
### FT1A-H40RSA, FT1A-B40RSA Terminal Arrangement and Wiring Diagrams



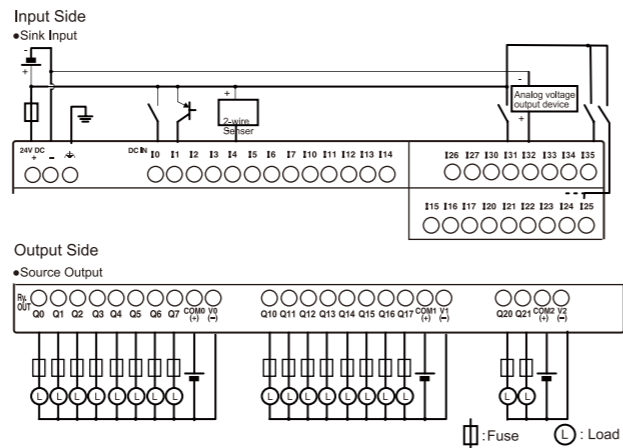
### FT1A-H40RKA, FT1A-B40RKA Terminal Arrangement and Wiring Diagrams



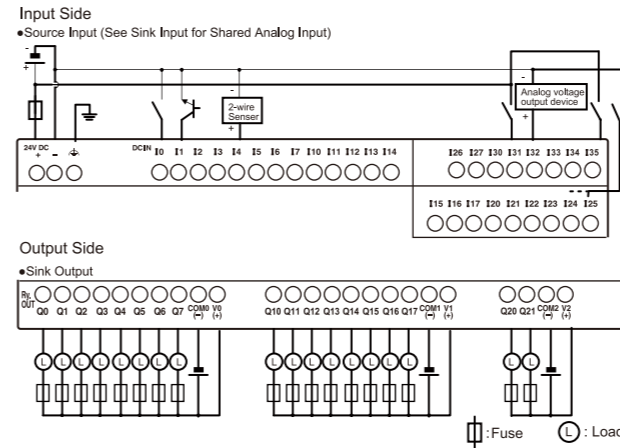
### FT1A-H40RC, FT1A-B40RC Terminal Arrangement and Wiring Diagrams



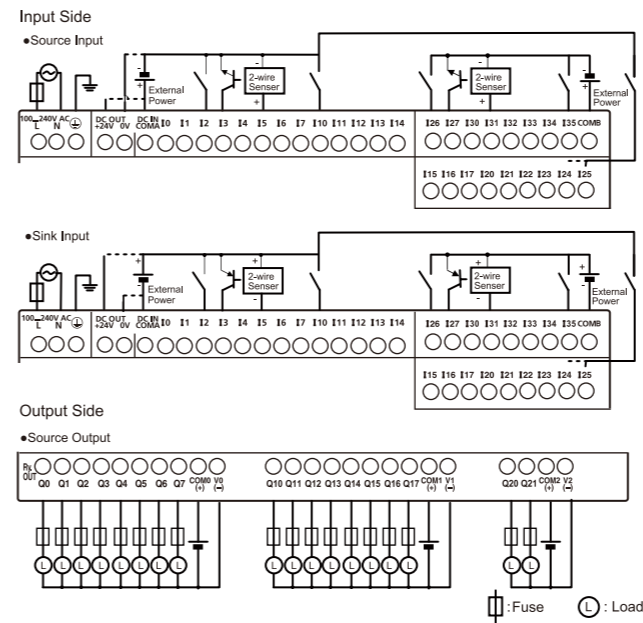
### FT1A-H48SA, FT1A-B48SA Terminal Arrangement and Wiring Diagrams



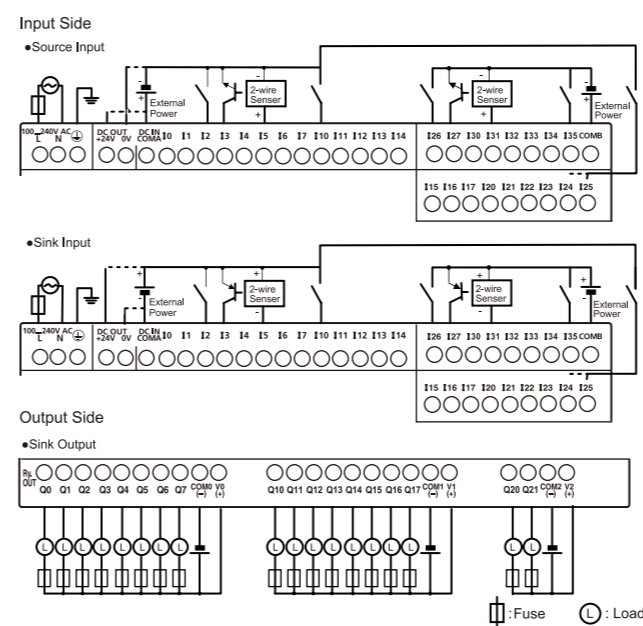
### FT1A-H48KA, FT1A-B48KA Terminal Arrangement and Wiring Diagrams



### FT1A-B48SC, FT1A-H48SC Terminal Arrangement and Wiring Diagrams



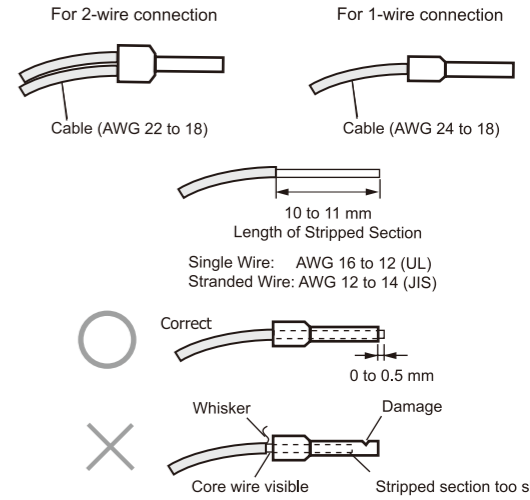
### FT1A-H48KC, FT1A-B48KC Terminal Arrangement and Wiring Diagrams



## 8 Terminal Connection

### Terminals for Terminal Blocks

Crimp ferrules using a tool of the correct size. Cut the end of the wire to the same length as, or about 0.5 mm longer than, the ferrule, and ensure that the core wire does not protrude from the end of the sheath and that there are no whiskers or similar issues.



### Ferrules

The ferrules and crimping tools below can be used. Ferrules and crimping tools made by Phoenix Contact are recommended.

Quantity of Cables	Cable Size	Phoenix Type	Order No.	Pcs./Pkt.
For 1-wire connection	UL1007 AWG16	AI 1,5-8 BK	32 00 04 3	100
	UL1007 AWG18	AI 1-8 RD	32 00 03 0	100
	UL1015 AWG22	AI 0,5-8 WH	32 00 01 4	100
For 2-wire connection	UL2464 AWG24	AI 0,25-8 YE	32 03 03 7	100
	UL1007 AWG18	AI-TWIN 2 x 0,75-8 GY	32 00 80 7	100
	UL1015 AWG22	AI-TWIN 2 x 0,5-8 WH	32 00 93 3	100

### Crimping Tool Order No.

Tool Name	Phoenix Type	Order No.	Pcs./Pkt.
Crimping Tool	CRIMPFOX ZA 3	12 01 88 2	1

Screw Terminal Tightening Torque : 0.5N·m