Emergency Stop Switches

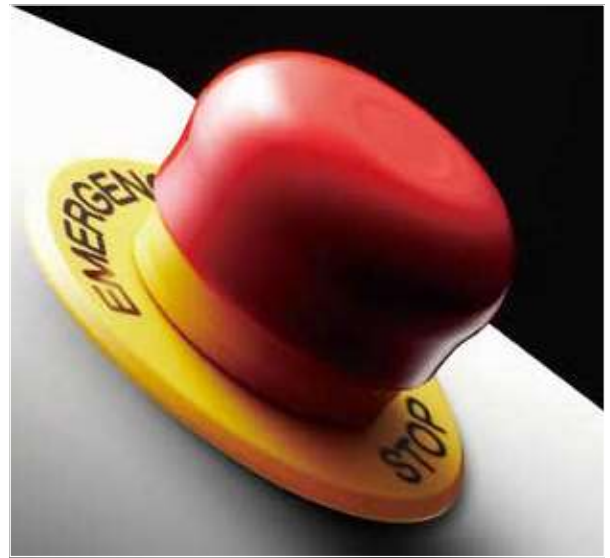# X6 Series

Excellent safety and design.
The shortest depth behind the
panel in its class.

• See website for details on approvals and standards.

Excellent safety

Third-generation

Reverse Energy Structure

IDEC's unique Reverse Energy Structure, achieved as a result of in-depth failure analysis of emergency stop switches, has resulted in this innovative emergency stop switch.
X6 series emergency stop switches provide the highest level of safety, because the unibody design eliminates the possibility of the contact bocks falling off the switch

Unparalleled design

The smooth button is ideal for applications that require utmost cleanliness, such as food processing machines or semiconductor manufacturing equipment. Also suitable for applications requiring a sleek design of emergency stop switches, such as medical equipment.

| ø30 mm Button Unmarked | ø30 mm Button Arrow Marked | ø40 mm Button Unmarked | ø40 mm Button Arrow Marked |

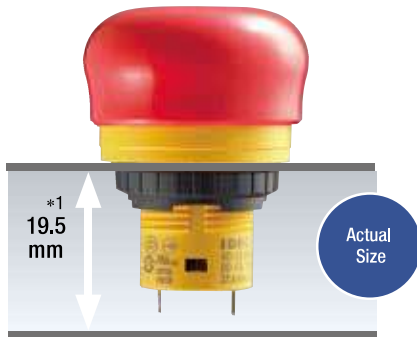## Only 19.5 mm depth behind the panel

The short depth behind the panel reduces the required mounting space.
Depth: 30% reduction
Volume: 70% reduction
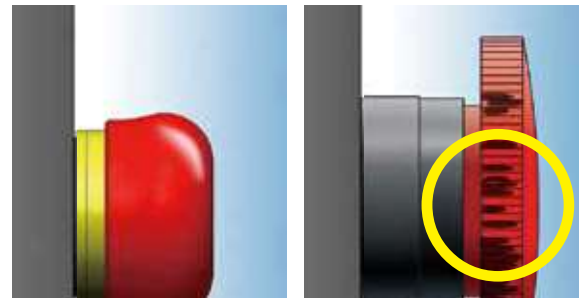(Compared with conventional emergency stop switches)
Thus equipment and control panels can be made much smaller.

∗1
19.5 mm

Actual Size

∗1: Solder terminal.
     Solder/tab terminal: 23.9mm

Prevents dust build-up

The smooth and ridge-less button surface prevents dust built-up, and is also easy to clean.

ø16mm X6 Series   Conventional Operator

Two ways to reset,two button sizes,two wiring methods.

The X6 emergency stop switch can be reset either by pulling or turning. The button is available in ø30 mm and ø40 mm sizes.
In addition to a red button, a yellow button is also available as a stop switch. Solder terminals and solder/tab terminals are available.

Two ways to reset

Pull to reset   Turn to reset

Two connection methods

Solder Terminal   Solder/Tab Terminal #110

ø16 X6 Series Emergency Stop Switches (Unibody)

Third-generation emergency stop switch with Reverse Energy Structure
Smallest in its class

- Two button sizes—ø30mm and ø40mm
- Two ways of resetting —pulling and turning.
- Safety lock mechanism (IEC 60947-5-5; 6.2)
- Direct opening action (IEC 60947-5-5; 5.2, IEC 60947-5-1, Annex K)
- Degree of protection: IP65 (IEC60529)

Standards and Specifications

Contact Ratings

Rated Insulation Voltage (Ui)				250V	
Rated Thermal Current (Ith)				5A	
Rated Operating Voltage (Ue)			30V	125V	250V
Rated Operating Current (Note)	Main Contacts	AC 50/60 Hz	Resistive Load (AC-12)	–	5A	3A
			Inductive Load (AC-15)	–	1.5A	0.75A
		DC	Resistive Load (DC-12)	2A	0.4A	0.2A
			Inductive Load (DC-13)	1A	0.22A	0.1A

- Minimum applicable load: 5V AC/DC, 1 mA (reference value)
  (May vary depending on the operating conditions and load)
- Operational current represents the classification by making and breaking currents (IEC 60947-5-1).

Note:
TÜV/CCC rating: AC-15 0.75A/250V, DC-13 1A/30V
UL rating: Standard Duty AC 0.75A/250V
  Standard Duty DC 1A/30V

Specifications

Applicable Standards	IEC 60947-5-1, EN 60947-5-1 IEC 60947-5-5 (Note), EN 60947-5-5 (Note) JIS C8201-5-1, JIS C8201-5-5, UL508 CSA C22.2 No.14, GB14048.5
Operating Temperature	–25 to +60°C (no freezing)
Operating Humidity	45 to 85% RH (no condensation)
Storage Temperature	–45 to +80°C (no freezing)
Operating Force	Push to lock: 10.5N Pull to reset: 8.8N Turn to reset: 0.17 N·m
Minimum Force Required for Direct Opening Action	40N
Minimum Operator Stroke Required for Direct Opening Action	4.5 mm
Maximum Operator Stroke	4.5 mm
Contact Resistance	50 mΩ maximum (initial value)
Insulation Resistance	100 MΩ minimum (500V DC megger)
Overvoltage Category	II
Impulse Withstand Voltage	2.5 kV
Pollution Degree	3
Operation Frequency	900 operations/hour
Shock Resistance	Operation extremes: 150 m/s^2 Damage limits: 1000 m/s^2
Vibration Resistance	Operation extremes: 10 to 500 Hz amplitude 0.35 mm, acceleration 50 m/s^2 Damage limits: 10 to 500 Hz, amplitude 0.35 mm, acceleration 50 m/s^2
Mechanical Life	100,000 operations minimum
Electrical Life	100,000 operations minimum
Degree of Protection	IP65 (IEC 60529)
Short-circuit Protection	250V/10A fuse (Type aM IEC 60269-1/IEC 60269-2)
Conditional Short-circuit Current	1000A
Terminal Style	Solder terminal, Solder/tab terminal #110
Recommended Tightening Torque for Locking Ring	0.88 N·m
Applicable Wire Size	1.25 mm^2 maximum (AWG16 maximum)
Terminal Soldering Condition	310 to 350°C, within 3 seconds
Weight (approx.)	ø30mm button: 13g ø40mm button: 16g

Pushlock Pull/Turn Reset Switch (Solder Terminal)

Unmarked

Pushlock Pull/Turn Reset Switch   Package quantity: 1

Shape	Main Contact (NC)	Part No.	
		Solder Terminal	Solder/tab Terminal #110
ø30mm Mushroom	1NC	AB6E-3BV01PRH	AB6E-3BV01PTRH
	2NC	AB6E-3BV02PRH	AB6E-3BV02PTRH
ø40mm Mushroom	1NC	AB6E-4BV01PRH	AB6E-4BV01PTRH
	2NC	AB6E-4BV02PRH	AB6E-4BV02PTRH

• Pushlock pull/turn reset switches are locked when pressed, and reset when pulled or turned clockwise.

Arrow Marked
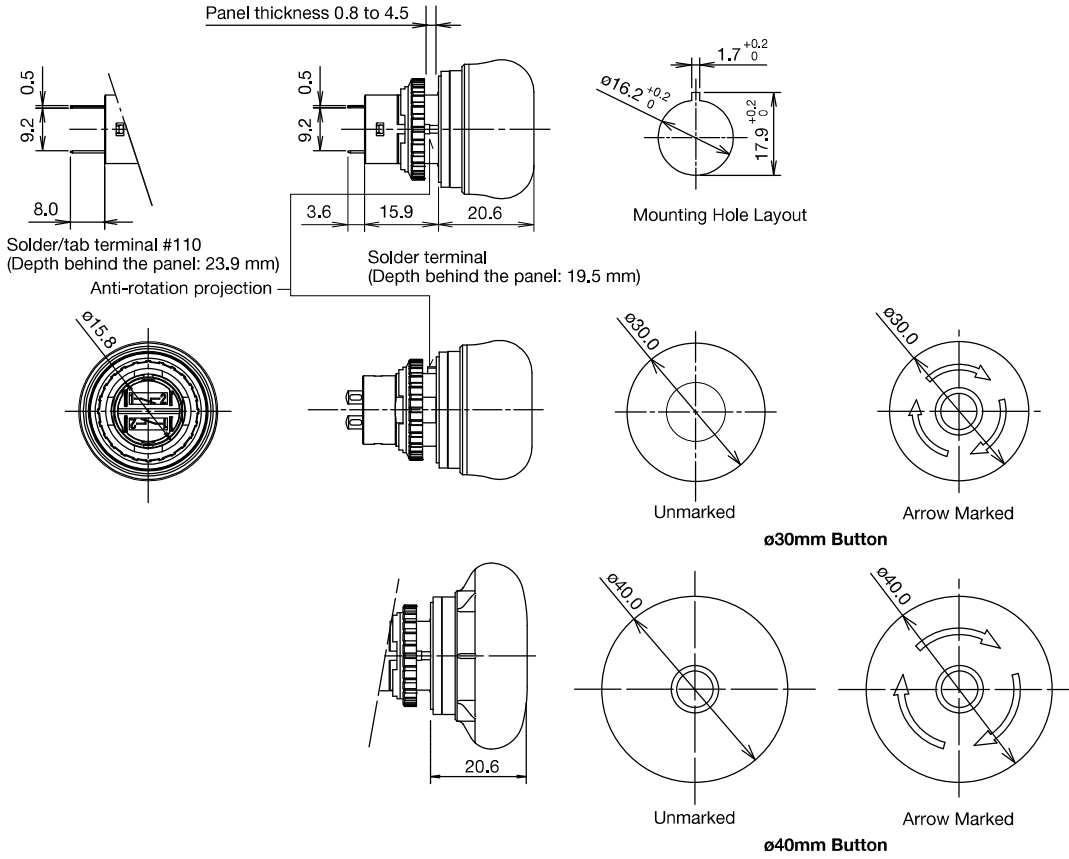
Pushlock Pull/Turn Reset Switch   Package quantity: 1

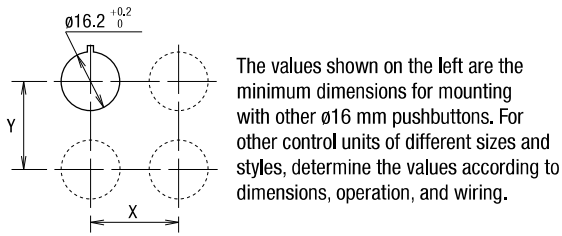| Shape	Main Contact (NC)	Part No.	
		Solder Terminal	Solder/tab Terminal #110
ø30mm Mushroom	1NC	AB6E-3BV01PRM	AB6E-3BV01PTRM
	2NC	AB6E-3BV02PRM	AB6E-3BV02PTRM
ø40mm Mushroom	1NC	AB6E-4BV01PRM	AB6E-4BV01PTRM
	2NC	AB6E-4BV02PRM	AB6E-4BV02PTRM

• Pushlock pull/turn reset switches are locked when pressed, and reset when pulled or turned clockwise.

ø16 X6 Series Emergency Stop Switches (Unibody)

Dimensions

Panel thickness 0.8 to 4.5

0.5
9.2
8.0

Solder/tab terminal #110
(Depth behind the panel: 23.9 mm)
Anti-rotation projection

0.5
9.2
3.6 15.9 20.6

Solder terminal
(Depth behind the panel: 19.5 mm)

$1.7^{+0.2}_{0}$
$ø16.2^{+0.2}_{0}$
$17.9^{+0.2}_{0}$

Mounting Hole Layout

ø15.8

ø30.0   ø30.0

Unmarked   Arrow Marked

ø30mm Button

20.6

ø40.0   ø40.0

Unmarked   Arrow Marked

ø40mm Button

All dimensions in mm.

Mounting Hole Layout

$ø16.2^{+0.2}_{0}$

Y

X

The values shown on the left are the
minimum dimensions for mounting
with other ø16 mm pushbuttons. For
other control units of different sizes and
styles, determine the values according to
dimensions, operation, and wiring.

	X	Y
ø30 mm Button	40 mm min.	40mm min.
ø40 mm Button	50 mm min.	50mm min.

• See D-047 for accessories and replacement parts.

Terminal Arrangement
(Bottom View)

TOP

1   2

2   1

1NC: Terminals located near the TOP
      marking
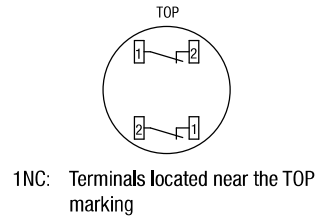
⚠ Safety Precautions

• Turn off power to the X6 series units before installation, removal, wiring, maintenance, and inspection. Failure to turn power off may cause electrical shocks or fire hazard.

• For wiring, use wires of proper size to meet the voltage and current requirements and solder properly. Improper soldering may cause overheating and create fire hazards.

Instructions

Panel Mounting

Remove the locking ring from the operator and check that the rubber gasket is in place. Insert the operator from panel front into the panel hole. Face the side with the projection upward, and tighten the locking ring using the locking ring wrench MT-001.

Operator
Projection
Rubber Gasket
Locking Ring
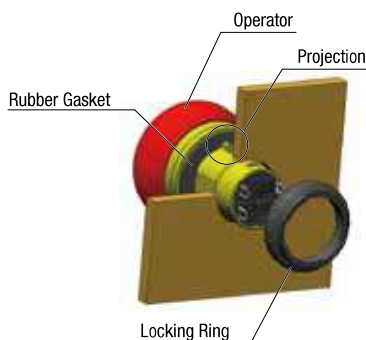
Notes for Panel Mounting

Using the locking ring wrench MT-001, tighten the locking ring to a torque of 0.88 N·m. Do not use pliers. Do not apply excessive force, otherwise the locking ring will become damaged.

Wiring

1. Applicable wire size is 1.25 mm² maximum.
2. Solder the terminals using a soldering iron at 310 to 350°C for 3 seconds maximum. Do not use flow or dip soldering. SnAgCu type lead-free solder is recommended. Make sure that the soldering iron touches the terminals only, not plastic parts. Do not apply external force such as bending the terminals or applying tensile force on the wires.
3. Use a non-corrosive rosin flux. To prevent the flux from entering the switch while soldering, face the terminals downward.

Correct
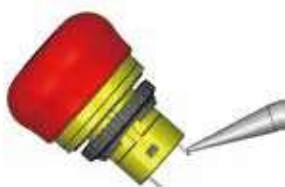
Incorrect
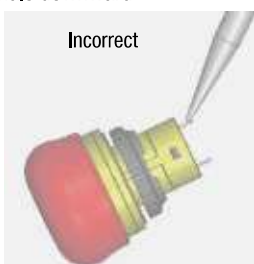
4. Because the terminal spacing is narrow, use protective tubes or heat shrinkable tubes to avoid burning the wire sheath or short circuit.
5. Apply force on the terminals in the vertical direction to the panel only, otherwise the terminals will be damaged.

Notes for Solder/tab terminal #110

1. Use quick connect of #110 and 0.5mm tab thickness.
2. To prevent short-circuit between different poles, use protective tubes or heat shrink tubes.
3. Apply force on the terminals in the vertical direction to the panel only, otherwise the terminals will be damaged.

Contact Bounce

When the button is reset by pulling or turning, the NC contacts will bounce. When designing a control circuit, take the contact bounce time into consideration (reference value: 20 ms).

Handling

Do not expose the switch to excessive shock and vibrations, otherwise the switch may be deformed or damaged, causing malfunction or operation failure.
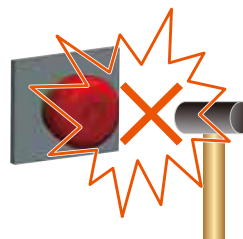
APEM

Switches & Pilot Lights

Control Boxes

Emergency Stop Switches

Enabling Switches

Safety Products

Explosion Proof

Terminal Blocks

Relays & Sockets

Circuit Protectors

Power Supplies

LED Illumination

Controllers

Operator Interfaces

Sensors

AUTO-ID

X6

XA

XW

XN

SEMI

Accessories and Replacement Parts (ø16 X6/XA Series Emergency Stop Switches)

Package quantity: 1

| Description & Shape	Material	Part No.	Ordering No.	Package Quantity	Remarks
Ring Wrench	Metal (nickel-plated brass)	MT-001	MT-001	1	• Used to tighten the locking ring when installing the XA emergency stop switch onto a panel.
Locking Ring	Polyamide	XA9Z-LN	XA9Z-LNPN10	10	• Black
Terminal Cover	PBT	XA9Z-VL2	XA9Z-VL2PN02	2	• White • Used for solder terminals. • Also applicable to the XW series.
LED Unit — For Solder Terminal		XA9Z-LED2R	XA9Z-LED2R	1	• Replacement LED unit for illuminated (for XA series only).
LED Unit — For PC Board Terminal		XA9Z-LED2VR	XA9Z-LED2VR		
LED Unit Removal Tool	Stainless Steel	MT-101	MT-101		• Used for removing the LED unit.

Nameplates (for ø16 X6/XA Emergency Stop Switches)

Package quantity: 1

Description	Legend	Part No.	Material	Plate Color	Legend Color
For ø30mm Operator	(blank)	HAAV-0	Polyamide	Yellow	Black
	EMERGENCY STOP	HAAV-27			
For ø40mm Operator	(blank)	HAAV4-0			
	EMERGENCY STOP	HAAV4-27			

• Cannot be used with a switchguard.

For ø30mm Operator

ø43.5
ø16
1.7 0.3
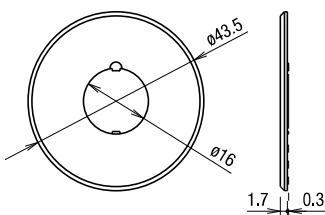
• Panel thickness when using the nameplate: 0.5 to 2 mm

For ø40mm Operator

ø60
ø16
1.7 0.5
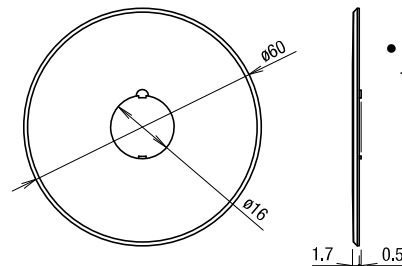
• Panel thickness when using the nameplate: 0.5 to 2 mm

All dimensions in mm.

Model	Mark	Page
New Concept Reverse Energy Structure Safe Break Action → ø16m Mount Hole → Non illuminated → Detachable Contact Block → Pushlock Pull or Turn Reset → ø29mm Button		
XA1E-BV3 (Solder, PC Board Terminal)		D-018
XA1E-BV4 (Solder, PC Board Terminal) [ø40mm Button]		D-018
AB6E-3BV (Solder Terminal) [ø29mm Button, Unibody (no safe break action), Pushlock Pull or Turn Reset]		D-010
XA1E-BV3U (Solder, Solder/Tab #110 Terminal)		D-016
AB6E-4BV (Solder Terminal) [ø40mm Button]		D-010
XA1E-BV4U (Solder, Solder/Tab #110 Terminal)		D-016
XA1E-LV3 (Solder, PC Board Terminal) [Illuminated → Detachable Contact Block → Pushlock Pull or Turn Reset → ø29mm Button]		D-018
XA1E-LV4 (Solder, PC Board Terminal) [ø40mm Button]		D-018
XW1E-BV4TG (Screw Terminal) Mechanical Indicator Model [ø38mm Button]		D-033
XW1E-BV4 (Screw Terminal) [ø22mm Mount Hole → Non illuminated → Detachable Contact Block → Pushlock Pull or Turn Reset → ø40mm Button]		D-027
XW1E-BV4 (Solder, PC Board Terminal)		D-027
XW1E-BV4 (Connector)		D-027
XW1E-BV5 (Screw Terminal) [ø60mm Button]		D-027
XW1E-BV4TG (Screw Terminal) Mechanical Indicator Model [ø38mm Button]		D-033
XW1E-LV4 (Screw Terminal) [Illuminated → Detachable Contact Block → Pushlock Pull or Turn Reset → ø40mm Button]		D-028
XW1E-LV4 (Solder, PC Board Terminal)		D-028

New Concept Reverse Energy Structure Safe Break Action

ø16m Mount Hole

New Concept Reverse Energy Structure Safe Break Action

ø22mm Mount Hole

For more information, visit http://eu.idec.com

(Continued from previous page)

Model	Mark	Page
XW1E-TV4 (Screw Terminal)		D-028
XW1E-TV4 (Connector)		D-028
XN1E-BV4 (Plastic Bezel)		D-039
XN5E-BV4 (Flush Bezel)		D-040
XN1E-BV5 (Plastic Bezel)		D-039
XN4E-BL4 (Padlockable)		D-041
XN1E-LV4 (Plastic Bezel)		D-039
XN5E-LV4 (Flush Bezel)		D-040
XN4E-LL4 (Padlockable)		D-041
XN1E-TV4 (Plastic Bezel)		D-039
XN5E-TV4 (Flush Bezel)		D-040
XN4E-TL4 (Padlockable)		D-041
HAAV	—	D-047
HWAV	—	D-049
HNAV	—	D-050

Flowchart (left side):

- Push-ON → Detachable Contact Block → Pushlock Pull or Turn Reset → ø40mm Button → XW1E-TV4 (Screw Terminal), XW1E-TV4 (Connector)

- New Concept Reverse Energy Structure Safe Break Action → ø30mm Mount Hole
  - Non illuminated → Detachable Contact Block
    - Pushlock Pull or Turn Reset → ø40mm Button → Plastic Bezel; Flush Bezel
    - ø60mm Button
    - Pushlock Turn Reset → ø44mm Button → Padlockable
  - Illuminated → Detachable Contact Block
    - Pushlock Pull or Turn Reset → ø40mm Button → Plastic Bezel; Flush Bezel
    - Pushlock Turn Reset → ø44mm Button → Padlockable
  - Push-ON → Detachable Contact Block
    - Pushlock Pull or Turn Reset → ø40mm Button → Plastic Bezel; Flush Bezel
    - Pushlock Turn Reset → ø44mm Button → Padlockable

- Accessories → Emergency Stop Nameplate → ø16mm Mount Hole (HAAV); ø22mm Mount Hole (HWAV); ø30mm Mount Hole (HNAV)